









Eco-Friendly Screen-Printed Electrochemical Sensor by Using Tapioca-Based Conductive Ink

Rafaela Cristina de Freitas¹, Jéssica Rocha Camargo¹, Laís Canniatti Brazaca², Lúcio Angnes³, Orlando Fatibello Filho⁴, Bruno Campos Janegitz¹

¹Universidade Federal de São Carlos - Campus Araras, ²São Carlos Institute of Chemistry, University of São Paulo, ³Universidade de São paulo, ⁴Universidade Federal de São Carlos -Campus São Carlos

e-mail: raafah.ela@gmail.com

The use of conductive inks is essential in the manufacturing process of screen-printed electrodes, and the development of a new water-based ink has emerged as a sustainable and environmentally friendly alternative [1]. Along the same lines, the search for new sustainable materials is growing. Thus, biopolymers have been highlighted in their use in several areas of the industry due to their film-forming capabilities, low toxicity, biodegradability and relatively low cost [2], where we can highlight the starch present in tapioca as a binder to be used in the preparations of inks. Therefore, in this work, a new formulation of water-based conductive ink was developed, using tapioca, graphite and carbon black, which was applied to manufacturing disposable screen-printed electrodes. The devices were used to determine uric acid using the differential pulse voltammetry technique, in a linear range from 5.0 to 100 mmol L^{-1} and limit of detection (LOD) = 0.34 mmol L^{-1} . These results indicate that both devices exhibit satisfactory analytical responses for electrochemical detection. Furthermore, the findings demonstrate that water-based conductive ink can be produced using starch, proving that more sustainable devices can be developed and applied in electrochemical determinations.

Acknowledgements

The authors thank the financial support provided by Fundação de Amparo à Pesquisa do Estado de São Paulo (2023/06793-4 and 2024/04116-8), Coordenação de Aperfeiçoamento de Pessoal de Nível Superior (CAPES, 88887.504861/2020-00 and 001), Conselho Nacional de Desenvolvimento Científico e Tecnológico (CNPq 381660/2024-9, 401977/2023-4, 401681/2023-8, 301796/2022-0 and 308996-2023-2), Financiadora de Estudos e Projetos (FINEP, MARTMA, #01.22.0179.00) and INCT-Bioanalítica (14/50867-3) and INCT-Nanovida (406079/2022-6).

References

J.R. Camargo, et al., Microchemical Journal, 164, 105998 (2021).

HAPUARACHCHI, S. N. et al. ACS Sustainable Chemistry Engineering, v. 8, n. 26, p. 9857-9865, (2020).