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## 3D-Printed Lanthanide-Doped Micropolymers at the Tip of Optical Fibers for Remote Luminescent Temperature Sensing

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### Highlights

The printed microstructures showed high stability in various solvents and temperatures, demonstrating their potential for high-performance, remote, and contactless temperature sensing.

### Abstract

The integration of 3D printing and lanthanide-based luminescent thermometry enables the development of miniaturized and contactless temperature sensors with high spatial resolution. In this work, we explore two different approaches using Eu<sup>3+</sup>-doped polymeric microstructures fabricated via two-photon polymerization. The first approach involves direct printing of microstructures at the tip of a multimode silica optical fiber, creating a fiber-integrated sensor for remote temperature monitoring. The second approach employs similar luminescent microstructures printed onto glass slides, expanding the versatility of these materials for planar sensing applications. In the fiberintegrated sensor, temperature sensing is performed using the Luminescence Intensity Ratio (LIR) method, leveraging the complementary emissions of the Eu<sup>3+</sup> complex and the polymer coating of the fiber. Additionally, RGB colorimetric analysis of optical images enables an alternative approach for temperature evaluation. The sensor demonstrates a stable response in the range of 296 K to 363 K, achieving a maximum relative sensitivity of 5.0% K<sup>-1</sup>. The printed structures exhibit remarkable chemical stability in various solvents and maintain their integrity across different thermal conditions, highlighting their potential for robust and high-performance optical sensing. In the planar substrate approach, we investigate luminescent microstructures doped with Eu<sup>3+</sup>, Tb<sup>3+</sup>, and Sm<sup>3+</sup> for temperature sensing. Eu<sup>3+</sup>-doped structures exhibit stable luminescence and efficient energy harvesting from organic ligands, making them highly suitable for thermal sensing. In contrast, Tb3+ and Sm3+ systems are affected by background fluorescence, reducing detection sensitivity. Temperature-dependent luminescence studies reveal complementary behavior between the polymer host and Eu<sup>3+</sup> emissions, allowing ratiometric sensing across two distinct temperature ranges. Using LIR and luminescence lifetime analysis, maximum sensitivities of 5.5% K<sup>-1</sup> (360 K) and 5.7% K<sup>-1</sup> (370 K) are achieved, confirming the effectiveness of these microstructures for high-sensitivity temperature detection. These results demonstrate the versatility of 3D-printed luminescent microstructures for remote and contactless thermometry, either as fiber-integrated sensors or planar temperature-responsive platforms. The findings contribute to the advancement of functionalized optical materials for real-time thermal monitoring in diverse technological and biomedical applications.

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