

Calibration and error investigation of large tipping bucket flow meters

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ABSTRACT

Inherent errors in tipping bucket flow meters may limit monitoring data reliability. In this work, we perform the static and dynamic calibration of four large tipping buckets, apply different regression curves and investigate the possible measurement error sources. The volumetric capacity (static calibration) of each piece of equipment was determined. They were tested (dynamic calibration) under ten flow intensities, ranging from low to high rainfall intensities (return period larger than 100 years). For each flow rate, the measurement was recorded during six time intervals (1, 2, 5, 10, 20 and 30 min) and four regression equations - linear, potential, T vs. 1/Q and quadratic - were tested. According to the static calibration, the equipment has a volumetric capacity of 11.63 mL (TB1), 64.16 mL (TB2), 139.86 mL (TB3) and 660.95 mL (TB4). When tested under different flow rates (dynamic calibration), underestimations were identified according to the size of the cavity: TB1 (3.31%), TB2 (5.75%), TB3 (9.33%) and TB4 (13.57%). Among the alternative curves, linear regression showed the best correlation (above 99%) with the monitored data. Using this method, the measurement errors were reduced to -1.35% (TB1), 0.04% (TB2), 3.18% (TB3) and 3.73% (TB4). We investigated how the different variables (tipping speed, cavity volumetric capacity and time interval of data collection) influenced the error. Errors follow a parabolic function of tipping velocity and a linear function of cavity volumetric capacity. The time interval of data collection interfered in the data sampled, however no statistical correlation was found. Among those variables, cavity size is the most important one. Given its low cost we aimed to minimize the inherent error in large tipping buckets flow meters and encourage its application, increasing in-situ collection of hydrological data.

1. Introduction

Rapid land use and land cover (LULC) changes (Chanapathi & Thattikonda, 2020; Mello et al., 2020), climate change (Rocha et al., 2020; Yang et al., 2020) and population growth (Kifle Ariso et al., 2017) result in higher demand of water, food and energy (Mahlknecht et al., 2020). Through in-situ monitoring, long-term datasets are created to support the development of new technologies and solutions to maintain the hydrological cycle (Anache et al., 2019; Nóbrega et al., 2017).

Considering the specific requirements for hydrological monitoring in a study area, there are many alternative instruments available, while each one has its own advantage and limitations (Sun et al., 2014). A tipping bucket (TB) flow meter is a robust, simple and high mobility monitoring piece of equipment, which is easy to install and maintain (Shimizu et al., 2018; Sun et al., 2014). A TB consists of two cavities divided by a vertical plate at stable positions (one remains up while the other is down) and it uses a very simple operational mechanism: the

collected water flow falls into a cavity and once it reaches its volumetric capacity, the gravitational mass center is switched towards the full cavity, rising the empty cavity and replacing the previous one, while releasing the stored water. This process repeats during the entire flow event. In addition to monitoring accurately, using this kind of equipment when associated with a reed switch and datalogger allows automation and better details of the data collected, such as identifying the beginning, end, and peak of the flow (Corona et al., 2013; Sun et al., 2014; Zabret et al., 2018).

Despite the fact that tipping bucket application dates back to 1928 (Nebol'sin, 1928), it has been used for surface/subsurface flows in small study area measurements, such as runoff (Calder and Kidd, 1978; Chow, 1976; Corona et al., 2013; Elder et al., 2014; Hollis & Ovenden, 1987; Khan & Ong, 1997; Klik et al., 2004; Kim et al., 2005; Johnston, 1942; Nehls et al., 2011; Peyrard et al., 2016; Perales-Mompalmer et al., 2017; Langhans et al., 2019; Wang et al., 2020; Whipkey, 1965), percolation (Lamb et al., 2019; Peyrard et al., 2016; Wang et al., 2020), throughfall

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(Takahashi et al., 2010; Zabret et al., 2018) and stemflow (Iida et al., 2012; Shimizu et al., 2018; Takahashi et al., 2010; Zabret et al., 2018).

As well as tipping bucket rain gauges, tipping bucket flow meters used for runoff measurements are also susceptible to measurement errors between the reference and measured flows, thus requiring the application of calibration curves. Calibration can be done in two ways: static (volumetric) and dynamic. Static calibration consists of determining the volume of water necessary for the center of mass to be shifted towards the filling cavity, leading to its tipping. The volume determined in this step corresponds to the equipment's reference volume or its volumetric capacity. On the other hand, dynamic calibration consists of plotting sample points in a graph, which correlates reference and measured flows and then using regression curves to minimize errors. Unlike the static calibration that occurs under extremely low flow rates, usually by drops, to minimize the kinetic energy of the water, in dynamic calibration, the measurements occur under different flow rates (Shedekar et al., 2016). Further details about both methodologies mentioned are given by Humphrey et al. (1997).

After lab tests and data collection for dynamic calibration, another phase begins: application of regression curves that best fit the data. There is a large number of applicable equations, ranging from the simplest (linear) to the most complex (polynomial and exponential). Calder and Kidd (1978) identified a non-linearity of errors under increased flow, and thus proposed a new calibration curve by correlating the input flow and time interval between tilts. Based on the same central idea of describing the errors considering its non-linearity, other authors have also proposed calibration curves (Iida et al., 2012; Shimizu et al., 2018; Shiraki & Yamato, 2004; Takahashi et al., 2010).

Despite its recognized applicability, using TBs has systemic errors that need minimization, through calibration, for a more accurate estimation of water flow. Edwards et al. (1974) were pioneers in error investigation and development of calibration curves for large TBs. They discovered that water kinetic energy and the volume lost during cavity switching, after reaching volumetric capacity, are some of the main sources of errors in TBs. Since then, many others have dedicated their time to developing calibration techniques (Calder & Kidd, 1978; Iida et al., 2012; Shimizu et al., 2018), while others have focused on applying existing methods and investigating the sources of the errors (Barfield

and Hirschi, 1986; Calder & Kidd, 1978; Edwards et al., 1974; Egorov et al., 2015; Hollis & Ovenden, 1987; Iida et al., 2012; Kanzari et al., 2018; Shimizu et al., 2018; Langhans et al., 2019; Sun et al., 2014; Somavilla et al., 2019; Takahashi et al., 2010; Yahaya et al., 2009). Nowadays, Shimizu et al. (2018), which is one of the most outstanding papers, provides a general calibration equation for TBs with flat triangular buckets. Although it was successful in eliminating the 2–3% errors in stemflow measurements, it is only applicable for low flow rates (less than 60 mL per minute), inapplicable for most surface flow measurements.

Errors in TBs can be significantly reduced by static and dynamic calibrations (Shedekar et al., 2016), but some observed errors are still not completely minimized (Shimizu et al., 2018). In this context, some questions remain unclear: How can errors be affected by main operational and design variables (tipping velocity, cavity size and time interval)? Among the existing regression curves, which is the most suitable for minimizing errors? Is there a pattern in occurring errors in TBs? Based on these questions, this paper uses different techniques (static and dynamic calibration) and regression curves (linear, potential, T vs. 1/Q and quadratic) aiming to minimize and investigate the source of the occurring errors in four large sizes of tipping buckets flow meters.

2. Methodology

2.1. Tipping bucket description

The tipping bucket flow meters (Fig. 1) were designed to measure runoff in the outlet of experimental plots (100 m²) under four different LULC: Wooded Cerrado, also known as Cerrado sensu stricto (TB1), sugarcane (TB2), pasture (TB3) and bare soil (TB4). Those are common Brazilian LULC and its modification is directly linked to the hydrological processes of the area. Most research already carried out on this topic have presented only total volumetric runoff resulting from a precipitation event, but the use of automatic monitoring sensors allows the collection of information through a time scale, identifying the start and end of the runoff, peak, and total flows. The investigation about the most suitable calibration technique and errors source is fundamental to give reliability to the insertion of automatic sensors into the characterization

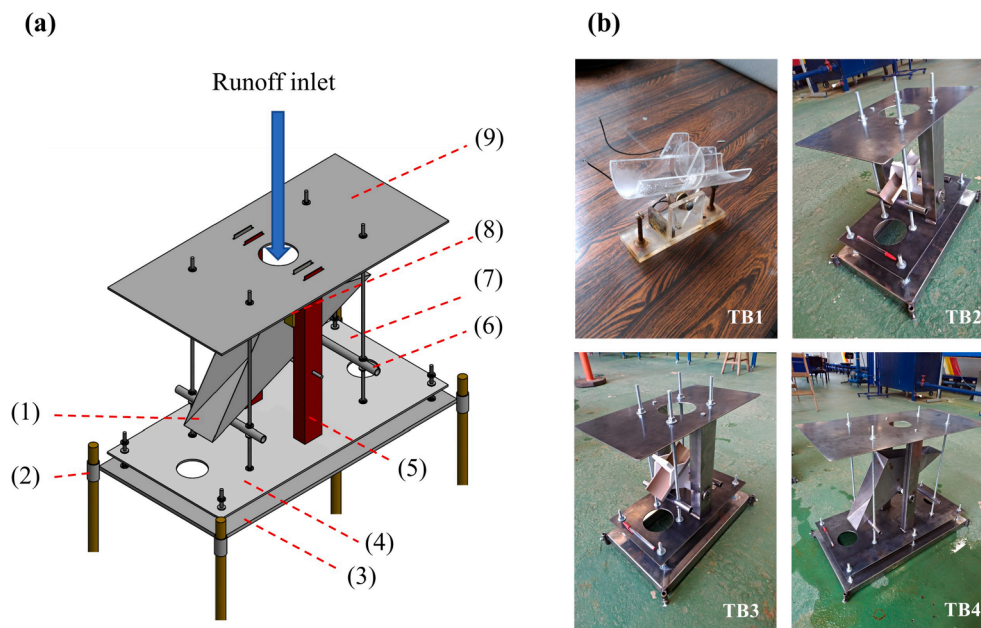


Fig. 1. Illustration (a) and photographs (b) of the tipping bucket flow meters. Where: (1) is the cavity; (2) is the anchoring rod on the ground; (3) is the fixed supporting plate; (4) is the mobile supporting plate; (5) is the vertical bar to support the reed switch and the upper plate; (6) is the height control bar; (7) is the support rod of the height control bar; (8) reed switch and cable connecting to the datalogger; and (9) is the upper plate.

of the occurring hydrological processes. The plots, which have been operating since 2011 (Anache et al., 2019, 2018; Youlton et al., 2016a; 2016b), are located at the Arruda Botelho Institute, Itirapina, central region of the State of São Paulo – Brazil (latitude 22°10'S, longitude 47°52'O, elevation of 790 m).

The first step in sizing the equipment was to determine the runoff flow to be quantified. We opted to use the rational method once it makes use of only three variables (rainfall intensity, surface flow coefficient and contributing area), being easily applied. The rainfall intensity of 3 mm/10 min (18 mm/h) was adopted as the standard intensity for sizing the tipping bucket cavities, which is a value that represents approximately 85% of the accumulated (rainfall) occurrences recorded between November 2011 and October 2018 where the surface runoff coefficients were sampled. The second variable (surface runoff coefficient) correlates rainfall with runoff generation considering the LULC and soil class was obtained from some previous studies (Anache et al., 2019). Finally, we consider a contribution area of 100 m² (20 m long and 5 m wide), as it is the area of the experimental plots in which the TBs will be coupled to measure the runoff. Once all these variables were determined, the mean flow rate was set to be measured in each plot under the different LULC. Based on datasheets from commercial tipping bucket rain gauges (Model TB4-L, Hydrological Services), an optimum operating speed is between three and four dumps per minute following the indication that the number of tippings must be greater than one (Barfield and Hirschi, 1986).

2.2. Calibration techniques

To construct an adequate calibration curve, the conditions to be found in the field were evaluated, as the equipment will be applied in determining the runoff in natural and agricultural areas, and is therefore susceptible to the presence of sediments. A high concentration of sediments can influence the water density, as well as accumulate in the cavities of the equipment (Egorov et al., 2015; Langhans et al., 2019). In both cases, they result in malfunction and measurement errors.

Through the construction of a histogram of the concentration of sediments occurring in the study area from 2011 to 2017, it was identified that the highest concentration recorded in the period was 10.2 g per liter, while most of the events monitored (95%) have a concentration of around 3.0 g/L. Barfield and Hirschi (1986) carried out the calibration process of four scales used to measure surface flow under different concentrations of sediments and concluded that at a concentration below 20 g/L, the presence of sediments can be neglected. Therefore, the adverse effects mentioned above due to the presence of sediment were disregarded, and thus water from the public supply system was used instead of a mixture of water and soil. Fig. 2 shows an illustration of the methodological process applied during the static (a) and dynamic (b) calibration processes. A better description of each calibration is given below.

Prior to the calibration step, both cavities must have the same, or as similar as possible, water storage capacity. Thus, preliminary tests were carried out to ensure this consideration by increasing or decreasing the height of the adjustment bar. To determine the volumetric resolution or nominal volume (NV), a graduated pipette and a pipette bulb were used. The water was dripped slowly (interval greater than 2 s) so that the kinetic effect did not interfere in the process until one of the cavities tipped and the volume was identified. The procedure was performed ten times in each cavity and then the average between the measurements was applied to determine the equipment's NV.

During the dynamic calibration process, we used a water column made of a PVC pipe with 250 mm of diameter and 1.5 m in height kept at a constant water level and hydraulic head. In the apparatus, water from the public supply system provides water to the interior of the PVC pipe, keeping the water level constant by overflowing the pipe. A valve at the base of the tube allowed water to escape and enter the equipment's cavities. The reed switch previously installed on the TB, coupled to a datalogger (Campbell Scientific Inc CR10 and measuring at 1-minute interval) and a 12 V battery, allowed the counting and automatic recording of the number of tips.

In order to test the equipment's behavior under extreme conditions, TBs were tested under runoff rates corresponding to different rainfall return periods. Flow rates were estimated using an Intensity-Duration-Frequency curve - IDF (Eq. (1)) (Rosalem et al., 2018). The IDF curve was obtained from 40 years of daily precipitation data from the meteorological monitoring station located at the Center for Water Resources and Environmental Studies (CRHEA) at the University of São Paulo, located 5 km far from the application area.

$$I = 1249 \cdot \frac{T^{0.15}}{(t + 11.39)^{0.81}} \quad (1)$$

where I is the average rainfall intensity (mm h⁻¹) associated with a return period T (years) and duration t (minutes) adopted.

To construct the dynamic calibration curve of each TB, ten sampling points (runoff flow rates) were calculated based on different return periods and uniformly distributed, with the last sampled flow point resulting from precipitation with a return period greater than 100 years.

The water that flows into the TB (reference flow) was determined by gravimetry, in which the mass of water reserved over a minute was measured on a precision scale or electronic scale, when the maximum measurement limit of the precision scale was reached. This procedure was carried out in three replicates, at the start and end of each sampling, where the average of these six values was used for the final determination of the reference flow.

In order to investigate the sampling time length interference on measurements, the data collected were grouped into six-time intervals: 1, 2, 5, 10, 20 and 30 min. To reduce the possibility of interference from adverse effects, measurements were made in five replicates for each time

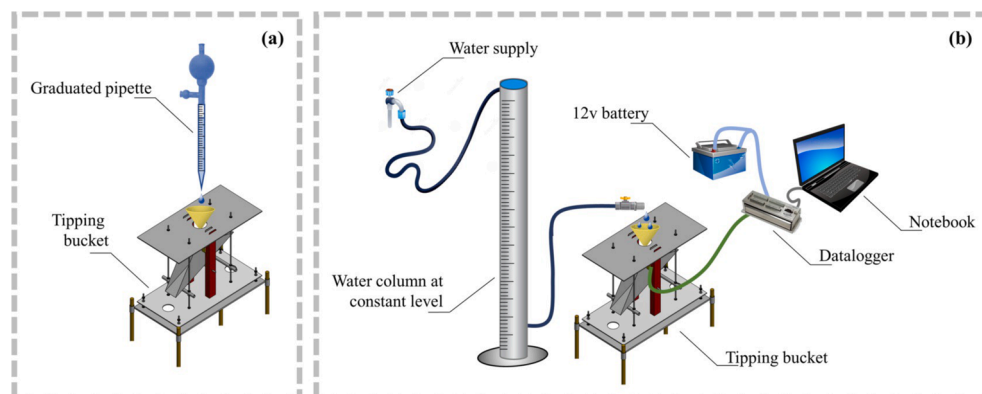


Fig. 2. Illustration of the static (a) and dynamic (b) calibration process.

interval, and the average of the replicates was subsequently calculated.

For the regression curve application, the volume and flow measured by the equipment (called simulated volume and flow here) need to be determined. The simulated volume is the product between the nominal volume and the number of dumps measured in the time interval under analysis, while the simulated flow is the quotient between the simulated volume and the time interval.

The second part of the dynamic calibration process consists of applying mathematical and statistical techniques searching for equations that best predict simulated and reference flows. To do this, we used four equations: linear; potential; time as function of the inverse of flow rates, and quadratic. Data representation techniques were applied to each of the four TBs under the different time intervals, totaling 96 adjustment curves. A better description of each curve is given below.

A simple linear regression (Eq. (2)) was the first option used to establish a relationship between the reference (x-axis) and the simulated (y-axis) flows. Other authors (Shimizu et al., 2018) have investigated errors in TBs and mention that the correlation may not be linear. Thus, we investigated the error behaviors under non-linear functions, in which the potential (Eq. (3)) is one of them. We did not include an intercept value in a linear nor a potential curve, since it would represent a simulated flow associated with a null reference flow. The third regression curve consisted of the graphical representation of the time between dumps (T) as a function of the inverse of the reference flow (Q_{ref}^{-1}), as suggested by Calder and Kidd (1978), called T vs. 1/Q curve here. The time between dumps was calculated by the quotient between the time interval and the number of dumps registered (Eq. (4)), which was plotted against the inverse of the reference flow, resulting in the mathematical representation of the regression used given by Eq. (5). Finally, a quadratic model regression was applied between the dump volume (V_{tip}) as a function of the reference flow (Q_{ref}), as proposed by Costello and Williams (1991). This regression technique assumes that there is a change in the nominal volume according to the reference flow rate. Once the instantaneous tipping volume is calculated (Eq. (6)), the simulated flow can be estimated by this mathematical representation (Eq. (7)).

$$Q_{bas} = mQ_{ref} \quad (2)$$

$$Q_{bas} = aQ_{ref}^b \quad (3)$$

$$T = \Delta t/n \quad (4)$$

$$T = V_{bas}Q_{ref}^{-1} + c \quad (5)$$

$$V_{bas} = (Q_{ref} * \Delta t)/n \quad (6)$$

$$V_{bas} = b_0 + b_1Q_{Bas} + b_2Q_{Bas}^2 \quad (7)$$

where Q_{tip} is the flow rate measured by the TB; Q_{ref} is the reference flow rate; m is the slope of the linear regression curve; a and b are constants of the potential regression curve, in which a is the point of intercession when the simulated flow is equal to 1 and b is the curve slope; T is the time between dumps; Δt is the time interval (1, 2, 5, 10, 20 or 30 min); n is the number of dumps registered; c is the constant in the T vs. 1/Q curve indicating the time required for the cavity to leave the stable at one side, move and reach the stable point at the other side; and b_0 , b_1 and b_2 are constants of adjustment in the quadratic curve.

2.3. Statistical analysis

For the statistical validation of TB applicability for flow monitoring during the dynamic calibration tests, three statistical metrics were applied: coefficient of determination (R^2); percent bias (PBIAS); and Kling-Gupta efficiency (KGE) in a non-parametric form. The R^2 assesses the degree of collinearity between measured and reference flows,

varying between 0 and 1. The closer to 1, the better the correlation between measured and reference data (Surfleet et al., 2012). The PBIAS indicates the average tendency of the measured data to be larger or smaller than the ones observed (Gupta et al., 1999). Positive PBIAS values indicate a measured underestimation of models and equipment representing reference data, while negative values mean an overestimation and, when equal to zero, a perfect correlation of the data. Finally, using the KGE metric in the non-parametric form was an option in an attempt to use a more robust function that would allow analysis through different aspects (BIAS, standard deviation and Pearson's correlation), as indicated by Pool et al. (2018). In this metric, the values vary between 0 and 1; the closer to 1, the better the statistical correlation between the measured and reference data.

In addition to using statistical metrics that help the description, spatialization and comparison of the simulated data, the Analysis of Variance (2-way ANOVA) and Pearson's correlation were applied to investigate the interference of the selected variables (tipping speed, cavity dimension and time interval) in the mean error between the observed and the simulated flow rates at TBs of different sizes.

3. Results

3.1. Static calibration

The mean and standard deviations of measures at each cavity and global analysis (both cavities) were obtained during the static calibration of each TB (Table 1). After performing the procedure and calculating the mean of the measurements, it was found that the nominal volumes were 11.63 mL, 64.16 mL, 139.86 mL and 660.95 mL for TB1, TB2, TB3 and TB4, respectively. Thus, these will be the values used to identify the volumes and flows measured during the dynamic calibration, calculated by its product with the registered number of tips.

The standard deviation (SD), when expressed in absolute values (mL), has a positive correlation with the size of the equipment, ranging from 0.44 to 12.21 in the TB1 and TB4, respectively. However, when expressed in percentage values, TB1 has a higher SD (3.82%) than TB4 (1.85%). Among the various factors that could lead to such a result, it is believed that it may be associated with the cavity small water storage capacity and great sensitivity of TB1. Although care has been taken to carry out the calibration through the slow dripping of water, the kinetic effect added to the drop volume promotes oscillations between the replicates (Iida et al., 2012). As the cavity size increases, this effect is smoothed out and, therefore the SD decreases.

3.2. Dynamic calibration

Table 2 give the mean, maximum and minimum errors, standard deviation, PBIAS and KGE in TBs under different time intervals. The number of tips registered at each of the flow sampling points in each TB is available as Supplementary Material (A). In both TBs, it is observed that time interval plays a fundamental role in the calibration process. As expected, in shorter intervals, there is a smaller number of data records, and thus the SD is greater than when using longer intervals, such as 30 min. This point will be better discussed in the following sections.

Considering the ten flow rates sampled during the dynamic calibration process, both data from all TBs registered positive PBIAS (underestimation of reference flow). The highest PBIAS (13.6%) was observed in TB4 under a nominal volume of 660.95 mL, followed by TB3 (9.3%), TB2 (5.7%) and TB1 (3.3%), which have nominal volumes of 139.86 mL, 64.16 mL and 11.63 mL, respectively. The errors occurred under a range of low and high runoff intensities and TBs could still operate adequately and even before applying calibration curves, the proposed monitoring equipment can adequately measure the water flow ($KGE > 0.86$).

Applying the linear regression, all TBs underestimated flow rates as the angular coefficients obtained are lower than 1 (Fig. 3). From the data given in Figs. 4 and 5, it can be seen that for both TBs, the time interval is

Table 1

Nominal volumes and statistical metrics measured during volumetric calibration of TB1, TB2, TB3 and TB4.

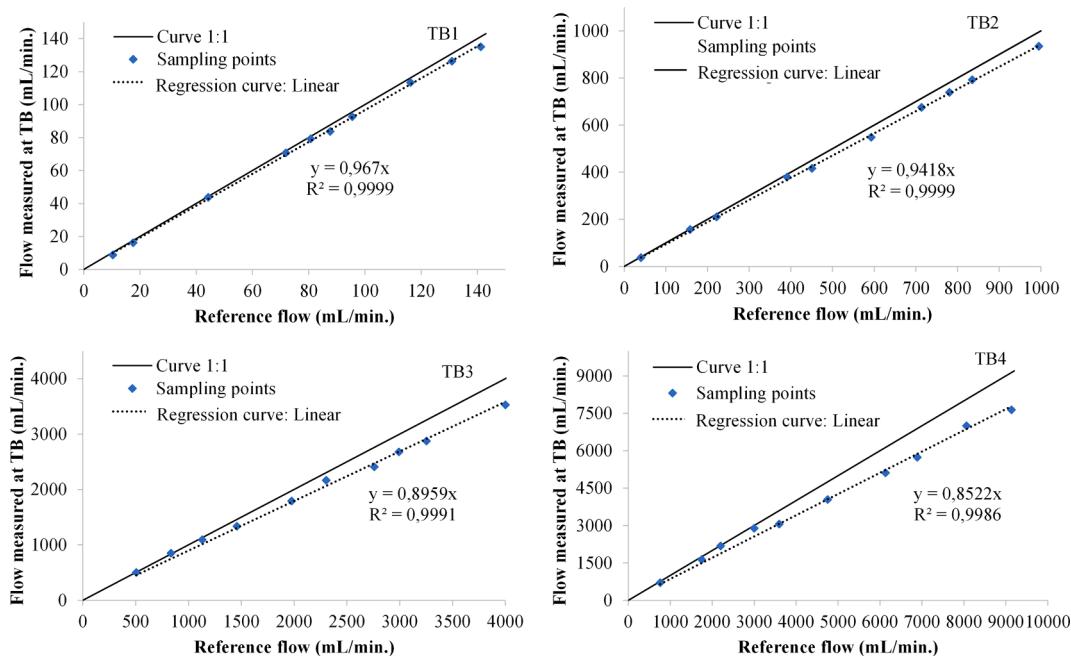
	TB1 (mL)		TB2 (mL)		TB3 (mL)		TB4 (mL)	
	Cav 1	Cav 2	Cav 1	Cav 2	Cav 1	Cav 2	Cav 1	Cav 2
Mean (mL)	11.46	11.79	63.20	65.11	142.19	137.54	671.10	650.80
SD (mL and %)	0.53 (4.64)	0.27 (2.28)	0.46 (0.73)	0.33 (0.51)	2.31 (1.63)	3.13 (2.27)	5.88 (0.88)	7.16 (1.10)
Global mean (mL)	11.63		64.16		139.86		660.95	
Global SD (mL and %)	0.44 (3.82)		1.06 (1.65)		3.59 (2.56)		12.21 (1.85)	

Where: Cav is the tipping bucket cavity identification; Mean is the average of the volumes measured in each cavity during the replicates; SD is the standard deviation of the volumes measured in each cavity during the replicates; and Global mean and Global SD are the mean and standard deviation, respectively, of the volumes measured in both cavities.

Table 2

Statistical metrics of TBs capacity to measure reference flow under different time intervals.

TB	Statistical metric	1 min.	2 min.	5 min.	10 min.	20 min.	30 min.
1	PBIAS (%)	3.644	3.644	2.826	2.768	2.768	3.313
	KGE	0.961	0.962	0.971	0.971	0.967	0.966
	Standard deviation (%)	14.238	5.733	4.475	2.157	2.157	3.927
	Mean error (%)	0.913	2.104	2.208	2.746	2.746	4.433
	Maximum error (%)	20.645	7.980	10.064	7.419	7.419	14.358
	Minimum error (%)	−35.224	−12.687	−8.179	0.779	0.779	1.290
2	PBIAS (%)	5.415	6.034	6.010	5.762	5.750	5.746
	KGE	0.945	0.939	0.939	0.942	0.942	0.942
	Standard deviation (%)	10.402	10.616	4.844	3.782	2.856	2.288
	Mean error (%)	7.886	7.958	6.516	6.108	5.861	5.733
	Maximum error (%)	36.777	36.777	17.810	14.649	11.488	9.380
	Minimum error (%)	1.635	−1.298	−0.488	0.323	0.728	1.403
3	PBIAS (%)	8.580	8.580	8.633	8.831	9.187	9.332
	KGE	0.913	0.913	0.912	0.910	0.907	0.905
	Standard deviation (%)	5.242	5.361	5.039	4.979	5.028	5.028
	Mean error (%)	6.330	6.272	6.455	6.691	7.066	7.226
	Maximum error (%)	12.245	12.269	12.573	12.674	12.725	12.708
	Minimum error (%)	−4.058	−4.058	−2.044	−2.044	−2.044	−1.932
4	PBIAS (%)	13.163	13.592	13.335	13.563	13.549	13.573
	KGE	0.867	0.863	0.865	0.863	0.863	0.863
	Standard deviation (%)	8.182	6.213	6.619	5.829	6.039	5.967
	Mean error (%)	9.931	11.050	10.460	11.203	11.017	11.127
	Maximum error (%)	18.091	17.013	17.229	17.229	16.730	16.730
	Minimum error (%)	−4.361	0.857	0.257	0.857	0.857	0.857

**Fig. 3.** Calibration curves using linear regression.

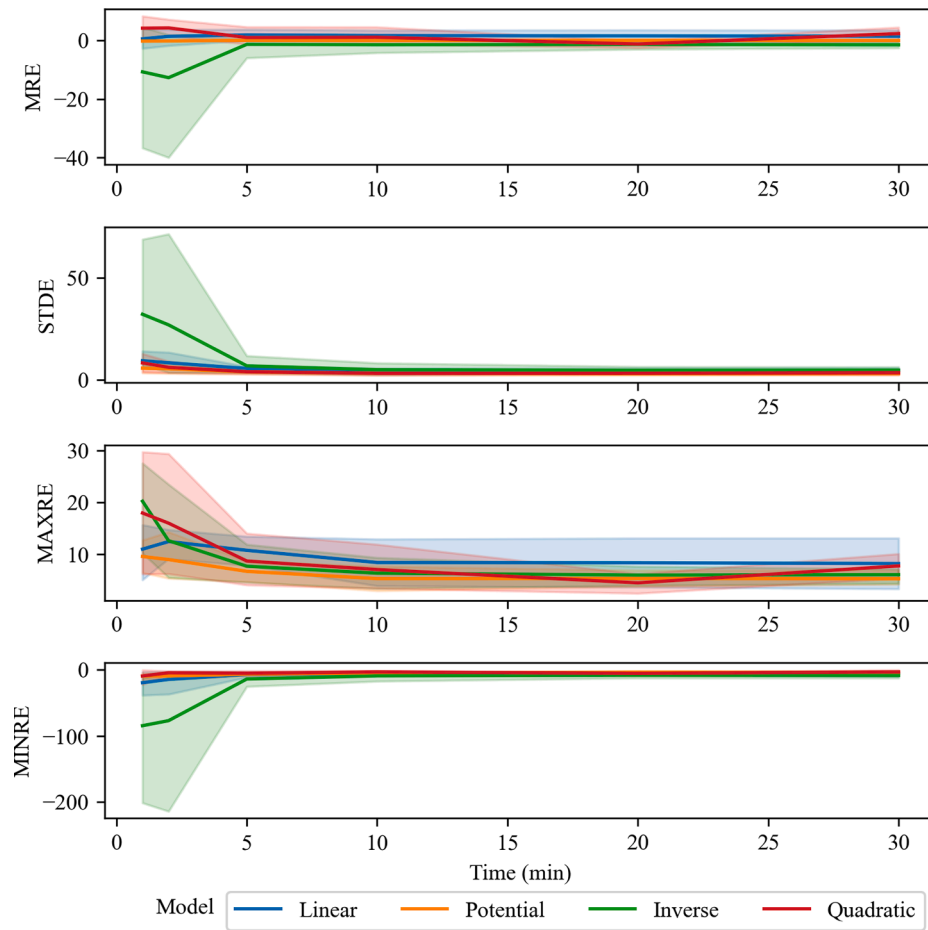


Fig. 4. Error average (MRE), standard deviation (STDE), and maximum (MAXRE) and minimum (MINRE) bounds for corrected flows observed at different time intervals and TBs capacities using different correction models; shaded areas represent values variations among different TBs capacities.

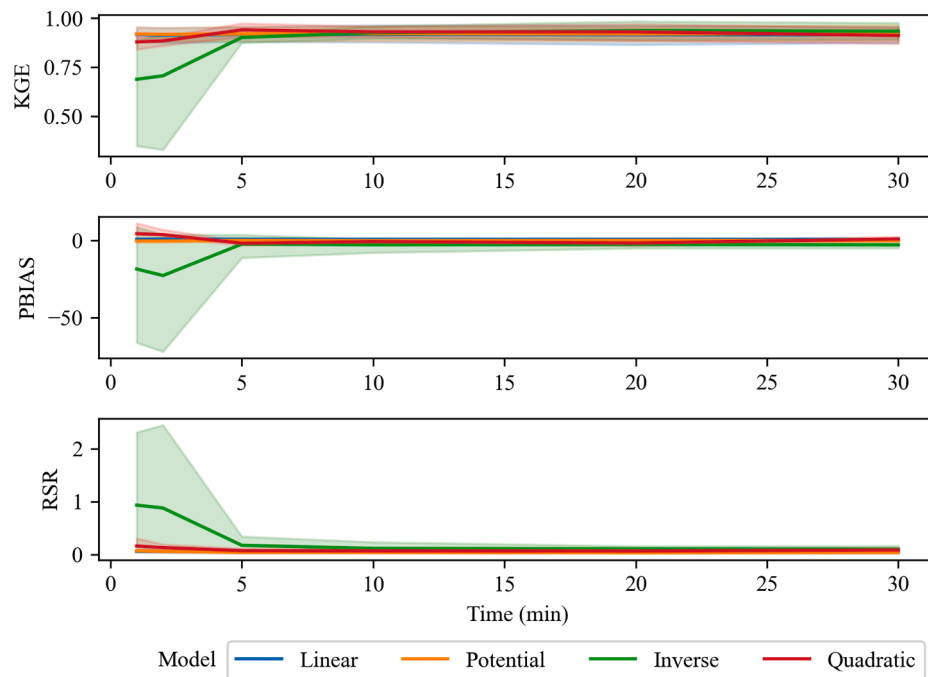


Fig. 5. Statistical metrics for corrected flows observed at different time intervals and TBs capacities using different correction models: Kling-Gupta Efficiency (KGE), Percent bias (PBIAS), and RMSE-observations standard deviation ratio (RSR); shaded areas represent values variations among different TBs capacities.

a relevant variable that influences the coefficient of determination (R^2). However, there is no direct correlation between this variable and the angular coefficient (m) of the regression curve. In this section, we will discuss data obtained under 30 min of time interval, but you can find data regarding other time intervals in [Supplemental Material \(C\)](#).

Using linear regression is a satisfactory option for all TBs analyzed, as shown by the statistical metrics used: R^2 (>0.99) and KGE (>0.85), see [Fig. 3](#) and [Table 2](#). As given in the previous session, the PBIAS registered in TBs has a direct correlation with the nominal volume of its cavities. Likewise, the slope of the linear fit curve (0.967, 0.942, 0.895 and 0.852, see [Fig. 3](#)) follows the same trend for TB1, TB2, TB3 and TB4, respectively. After implementing the curves, the fitting curve was ideal in TB1 (PBIAS = 0), while underestimation still occurred in TB2 (0.079%), TB3 (1.189%) and TB4 (1.397%). Similarly, the KGE index, considering PBIAS in its calculation, has an inversely proportional (Pearson correlation of -0.905) and not significant (p-value of 0.095) behavior for TB1, TB2, TB3 and TB4: 0.967, 0.942, 0.896 and 0.852.

Calibration using the potential regression ([Fig. 6](#)) is a satisfactory option for all of the TBs, as shown by the statistical metrics used: R^2 (>0.99), KGE (>0.85) and mean residual error (<0.2). As recorded in the linear regression curve, the KGE has an inversely proportional correlation (Pearson's correlation of -0.906) with NV, although it was not statistically significant (p-value of 0.094). As for PBIAS, there is an overestimation of the residual error of -0.358% , -0.251% , -0.021% and -0.183% in TB1, TB2, TB3 and TB4, respectively.

In [Fig. 7](#), it can be observed that the T vs. $1/Q$ regression has limitations under two situations: low flow rates and short time intervals ([Shedekar et al., 2016](#)). Although the flow sampling points are uniformly distributed throughout the sampling range due to the mathematical formulation of the method, there is a concentration of sampling points at the bottom curve, while just few sampling points contribute to adjusting the curve in the upper portion. Besides the low reliability at low flow rates, this method has good metrics statistics: R^2 (>0.99), KGE (>0.85) and mean residual error ($<3\%$). By implementing this curve, there is an overestimation of residual error in TB1 (5.5%), TB2 (4.55%) and TB4 (1.68%), while there is an underestimation (0.36%) in TB3.

Based on R^2 , the quadratic regression works well (R^2 higher than 0.6) for TB1 (0.721), TB3 (0.826) and TB4 (0.615). It is important to note that although the KGE presented satisfactory values, the sampling points are completely dispersed (R^2 of 0.0255) along the regression curve

([Fig. 8](#)) in the TB2. The statistical discrepancies observed are associated with the KGE mathematical formulations involved, and thus emphasize the importance of using different metrics in the calibration process.

4. Discussion

4.1. Dynamic calibration

Given the flow ranges analyzed during dynamic calibration in both TBs, a greater standard deviation of errors was recorded at low flows, reducing as the flow increased, as well as in rainfall gauges ([Shedekar et al., 2016](#)). Among all the designed equipment, TB1 had the highest SD, especially under a small-time interval (1 min). It is important to cite that the reed switch in TB1 is located below the central axis, between cavities 1 and 2, recording one electrical signal every two tipping points. This contributes to the error being greater in this equipment when compared to the others, which have a record at each tip. Under an increasing time interval (30 min) and flow rate, the influence of this limitation reduces and, consequently, the SD is smaller. Thus, monitoring short precipitation events has a greater associated error than those with longer duration. Similarly, at higher intensities, there is a reduction in SD while there is a higher mean error. At any measured flow rates, there was an overestimation of the reference flows. The behavior of TBs under flow rates at other time intervals analyzed can be found in [Supplemental Material \(B\)](#).

[Sun et al. \(2014\)](#) designed and calibrated TBs with a nominal resolution of 2.5 L and identified the same error pattern: high errors under low and high flow rates. It is believed that under low flow rates, the surface tension of the water influences the displacement along the surface of the cavity ([Sun et al., 2014](#)), while at high flow rates, the slow and subtle shift, ideal in the gravity center, is affected by the rapid entry of water under turbulent flow ([Iida et al., 2012](#)). Another error source comes from the water left in the cavities after one replicate test ending, which is not sufficient to tip ([Nehls et al., 2011](#)). This volume was not removed from the cavities between calibration tests since we wanted to estimate the errors that would occur during in-situ monitoring and identify the best calibration model to reduce those errors.

The results here are similar to those obtained by [Khan and Ong \(1997\)](#), [Yahaya et al. \(2009\)](#) and [Sun et al. \(2014\)](#) after applying the linear curves to reduce errors during the calibration of TBs of different

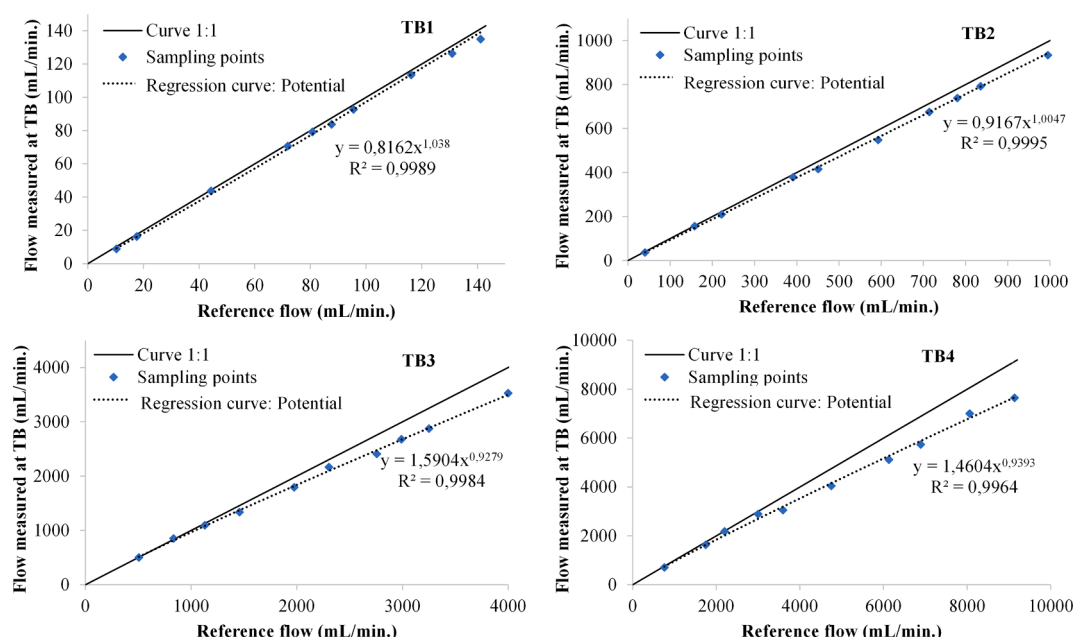


Fig. 6. Calibration curves using potential regression.

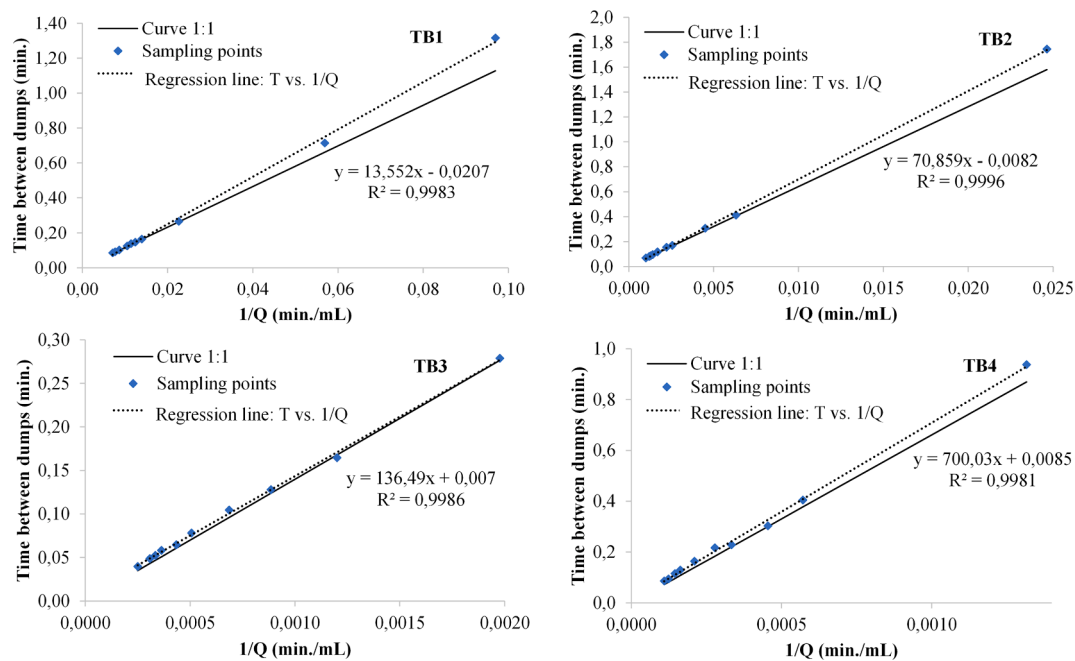


Fig. 7. Calibration curves using T vs. 1/Q regression.

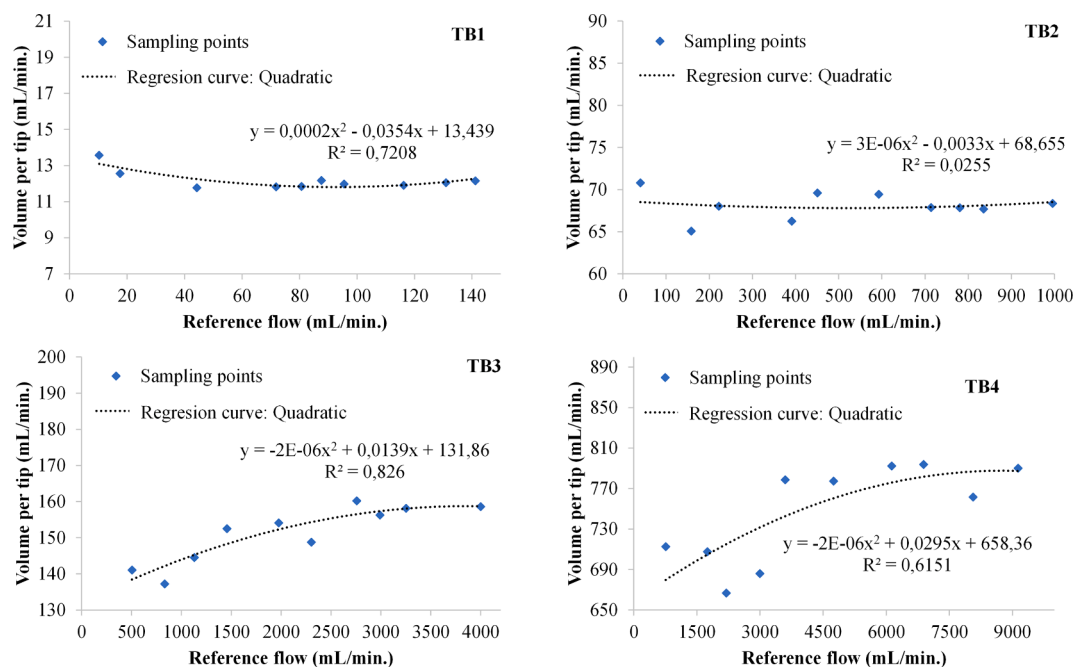


Fig. 8. Calibration curves using quadratic regression.

sizes. Khan and Ong (1997) carried out the calibration process of a TB with a volumetric capacity of 3 L and obtained R^2 equal to 0.99 and a residual overestimation error of 2%. Similarly, Yahaya et al. (2009) obtained a good coefficient of determination of 0.99 in the calibration of a 0.14 L of volumetric capacity, which had an average error of 0.74%. Finally, Sun et al. (2014) calibrated a TB with an NV of 2.5 L, finding a good linear correlation (R^2 equals to 0.99) between reference and measured flows and low mean error (2.1%). It is important to note that the NV of TB4 (660.95 mL) is greater than all of those previously mentioned, which would then be expected to have a high error, however, its average error is lower (1.397%), proving its efficiency.

Unlike what was observed in the linear curve, there is no clear

correlation between PBIAS and NV. Barfield and Hirschi (1986) found overestimated errors between 1.62% and 1.90% in four TBs with NV ranging between 356 mL and 1284 mL while applying a potential calibration curve.

By implementing the quadratic curve, there is an underestimation in the residual error in TB1 (0.747%), TB3 (3.114%) and TB4 (0.134%), while there is an overestimation (-0.129%) in TB2. Although we have not found the quadratic to be a satisfactory method for the TBs calibration, Somavilla et al. (2019) obtained a good statistical correlation (R^2 of 0.99 and NSE of 0.997) and low underestimation (2.27%). Similarly, Shimizu et al. (2018) were successful in eliminating the 2–3% errors in steamflow measurements. However, in both cases, TBs have a

low volumetric capacity.

After applying different adjustment curve methods, it was defined which curve has the best fit. Keeping in mind the importance of standardizing methodologies for monitoring runoff in the study area, the linear regression has the best statistical metric values and it also has greater simplicity and confidence in terms of extrapolation. The calibration equations to obtain the flow measured (V) are based on the number of tips (N) counted by the datalogger, as given for each TB: TB1 (V = 12.02 N), TB2 (V = 68.11 N), TB3 (V = 155.98 N) and TB4 (V = 774.50 N). Note that the multiplier number is greater than the nominal resolution found during static calibration due to the underestimate error sources presented before, such as water tension, kinetic effects, water left in cavities and spills.

4.2. Causality tests

4.2.1. Tipping velocity

Through the Pearson correlation, the possibility of a correlation between the tipping speed and the percentage error recorded in the different TB sizes was investigated. It can be observed that the TBs have discordant behaviors: TB3 presented a directly proportional (0.852) significant correlation (p-value of 0.02), while TB1 and TB2 had negative (-0.579 and -0.008) and TB4 positive (0.707) correlations, but both not significant (p-value > 0.05). Considering a joint analysis (join data from all TBs), we found a positive correlation (0.134) and also significant one (p-value equals to 0.038).

When plotting the mean error according to the number of dumps registered in the TBs (Fig. 9), a similar pattern was identified in the error curve behavior, which can be summarized in three zones: Zone I occurs at low tipping speeds and results in high errors (underestimation); zone II occurs at average tipping speeds, characterized by a decay of underestimation and thus, it is considered as the optimal range of operation; finally, in zone III at a high tipping speed, the percentage error re-rises. While calibrating a TB with a 0.14 L NV in Nigeria, Yahaya et al. (2009) also agree that the runoff intensity and the tipping rate interfere greatly in the errors and, finally, after plotting the efficiency versus the runoff errors, found a parable trend in the data collected, implying the existence of these three zones explained here.

In general, there is a tendency to underestimate the flow measured by TBs under high intensities of runoff (Iida et al., 2012; Somavilla et al., 2019) and rainfall (Shedekar et al., 2016; Sypka, 2019). This phenomenon can be attributed to the volume of water lost while cavities switches (Shedekar et al., 2016). As the water enters a constant flow, when reaching the nominal volume, the cavity starts the switching but the water continues to fall on the cavity that already reached its NV. Thus, there is a small time interval for the filled cavity to move and water to begin to fall into the second cavity. This delay was also found by Langhans et al. (2019) in TBs of different NVs (0.1–2 l). Considering that this displacement interval is constant, under increased flow of water, the

greater the underestimation errors recorded (Edwards et al., 1974).

4.2.2. Time interval of data collection

The specification of a time interval for the hydrological data acquisition commonly depends on the available data storage capacity and time interval of other installed equipment. Using shorter time intervals, the greater the possibilities of recording extreme events, the better the monitoring of natural phenomena (Shedekar et al., 2016).

Different data recording intervals were used in the sampling during the dynamic calibration (1, 2, 5, 10, 20, and 30 min). Thus, to investigate the interference that this variable has in the mean percentage error, the graphs of the main effects were drawn up (available in Supplemental Material D). Through the graphs, it can be observed that there is a positive correlation in the TB1, TB3 and TB4, while the TB2 has a negative correlation. In order to validate the correlation identified through the graphs of the main effects, the Pearson's correlation was calculated between the time interval and the mean errors. It can be noted that there is no strong correlation (Pearson's correlation less than 0.2) between the variables analyzed, however, due to the p-value being above the limit (0.05), the null hypothesis considered cannot be rejected.

TB1, TB2 and TB4 had a greater error variation at different sampling time intervals, while TB3 had a smoother variation, considering different sampling time intervals (1, 2, 5, 10, 20 and 30 min) (Fig. 10). As specially observed in TB1 and TB2, shorter intervals result in greater errors (Habib et al., 2001; Shedekar et al., 2016). At low flow rates, when the time interval required to reach the nominal volume is higher than the time interval, two or more time intervals are required to register a tipping. In the first-time interval, there is no record of tipping, as it was only recorded in the second.

Ciach (2003) and Costello and Williams (1991) also found that the sampling time interval is a significant variable in hydrological studies and indicate the use of the tipping interval instead of defined sampling times. However, it was not possible to adopt such a consideration due to limitations in the datalogger used (Campbell Scientific Inc CR10), which had the capacity to record data with a minimum interval of one minute. Considering this, it is recommended that further studies be carried out on the errors in TBs by identifying the time between the emptying of one cavity and the beginning of filling the other one.

4.2.3. Tipping bucket volumetric capacity

The third variable investigated with the potential to influence the mean errors was the TBs volumetric capacity. Through the Pearson correlation test, we found a statistically significant (p-value ≤ 0.05) positive correlation (0.369), indicating that mean errors are directly influenced by NV. The obtained data reinforces the importance of the adequate sizing of TBs, so that it is not under or over-sized.

The results obtained follow the consideration of Shedekar et al. (2016) and Somavilla et al. (2019) that the storage capacity of TBs is an important source of errors. As previously mentioned, the underestimation is possibly due to the volume of water lost during the time interval of cavity switching. The volume of water lost is a fraction of the volume stored in the cavities, the greater the storage capacity, the lower the sensitivity of the equipment to this small fraction of volume that is not monitored, and thus the greater the associated errors (Somavilla et al., 2019).

Finally, another important source of error is the volume of residual water retained in the cavities which is not enough for tipping. For example, TB1 has an NV of 11.63 mL, while TB4 has a 660.95 mL. TB1 has a higher volumetric resolution than TB4 and, consequently, a smaller residual volume that can be lost by evaporation.

4.2.4. Joint analysis

As previously presented, the percentage error is influenced by the variables tipping speed, cavity capacity and time interval. In order to investigate which variable analyzed has the greatest contribution to the

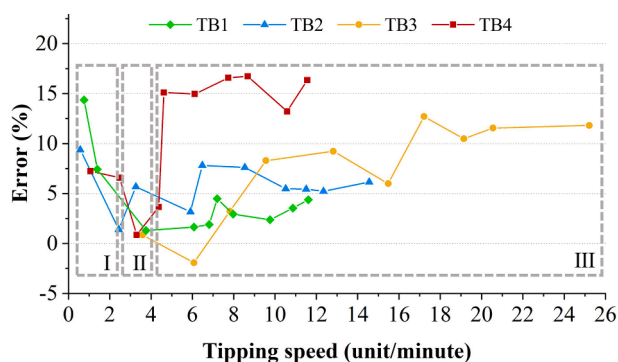


Fig. 9. Identification of behavioral zones of mean error in TBs under increasing tipping velocity.

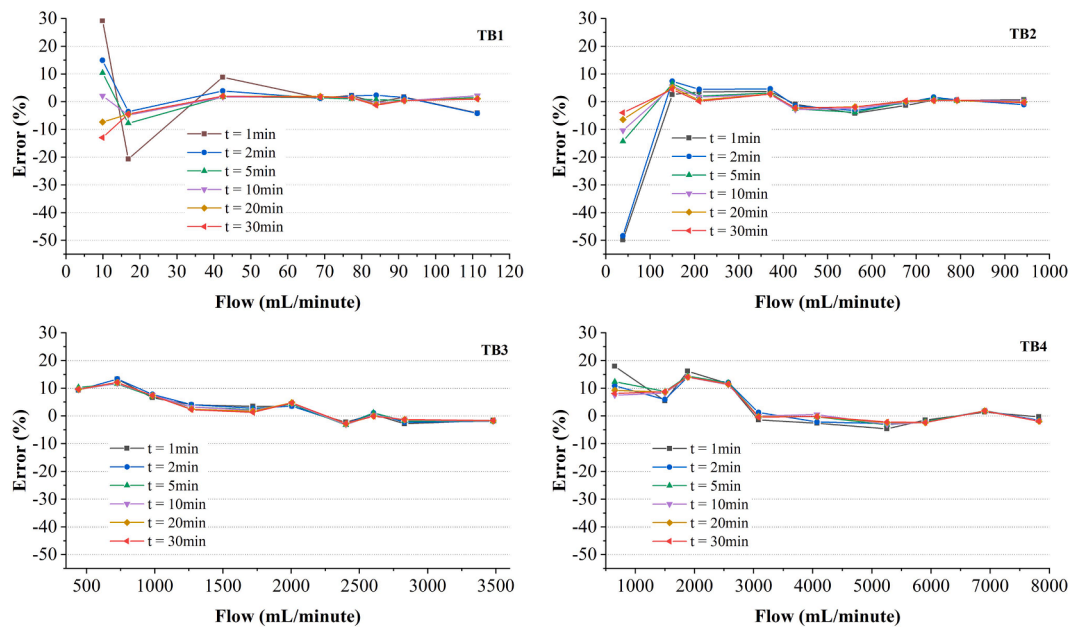


Fig. 10. Mean errors occurring in TBs under different data recording time intervals.

mean error, we applied the Multi-factor Analysis of Variance. We found out that the cavity size has a greater influence (F-value of 16.12) in mean errors than tipping speed (F-value of 11.34). The null hypothesis of non-correlation between the variables time interval and mean errors cannot be rejected, due to the p-value above the imposed limit of 0.05.

4.3. Factors affecting calibration and errors

The operation principle of TBs used for runoff and rain measurements is the same, thus the errors to which they are susceptible are similar. Errors can be grouped into two categories: systematic/mechanical and random (Shedekar et al., 2016). Systematic errors are due to the operation, construction material and design of the equipment, thus they are more predictable and easier to minimize. Random errors, however, are not predicted and occur from unusual operations during in-situ measurements.

In addition to some main examples of systemic and random errors given in Table 3, there are those already mentioned and discussed previously (tipping speed and time interval) and errors inherent in any laboratory measurement, in this case: uncertainties in the measurements of the nominal volume and reference flow rate during static and dynamic calibration, respectively. It is also important to include errors caused by the equipment design, size and shape of sensors and height of measurements (Sypka, 2019). Thus, we acknowledge that the TBs design might have some influence on both type and magnitude of the errors.

Table 3
Examples of systemic and random errors occurring in TBs.

Systemic errors	Random errors
■ Kinetic effect during water entry ■ Under or oversizing of cavities ■ The continuous entry of water into the TB cavity, which is already in motion ■ Use of hydrophilic material ■ Loss of lubrication ■ Equipment installed under uneven soil ■ Mechanical/electronic limitation in counting the number of dumps	■ Silting/erosion of the base of the equipment structure, resulting in an unevenness of the structure ■ Entry of animals ■ Flow inlet clogging ■ Holes and cracks in the cavities of the TBs ■ Evaporation of the water stored in the PVC containers after passing through the TBs, which is used to validate the results

The main motivation to have opted the design and construction materials presented here is based on operational characteristics that would resist to the continuous high flow entry. Even though we have not investigated it, we highlight the importance of continuous advance in developing designs that would conciliate operation limitations while minimizing errors. Despite the inherent error sources, the use of tipping bucket for runoff measurement is a potential instrument for a better understanding in the hydrology field. It is even more applicable in developing countries, such as Brazil, which most of the time have limited funding for acquisition of high-tech monitoring equipment.

4.4. TBs relevance to hydrological studies

Anache et al. (2017) reinforce the fact that to achieve efficient use of water, conservation of natural resources, and minimization of anthropic impacts, a better understanding of the physical processes that make up the hydrological cycle under different conditions of LULC (natural and anthropic) is crucial. Despite the benefits of empirical methods, a clear understanding of soil erosion processes, infiltration, and runoff and the development of models that describe such processes requires accurate and controlled measurements, which are only achieved by using in-situ monitoring facilities and instruments (Anache et al., 2017; Guo et al., 2019; Jha et al., 2019).

Through field monitoring, long-term data are created and support the development of new technologies and solutions for maintaining the hydrological cycle, despite rapid changes in LULC (Anache et al., 2019; Nóbrega et al., 2017). In-situ studies are important to reduce nutrient losses (Zhang et al., 2020), improving the efficiency of agricultural production (Benedetti et al., 2019) and, at the same time, promoting the sustainable development (Tarolli and Straffellini, 2020) of this activity. However, experimental studies are rare due to local heterogeneities and uncertainties in hydrological and pedological measurements (Beven and Germann, 2013), specially on developing countries. Considering this, from the list of 23 unsolved problems that aim to orientate hydrological research worldwide, Blöschl et al. (2019) once again highlight the importance of developing and using innovative technologies to measure surface and subsurface properties in a range of spatial and temporal scales.

Using a tipping bucket flow gauge is an option for automatic and direct monitoring of surface/subsurface flows in small study areas, such

as bounded experimental plots and hillslopes (Wang et al., 2020) and small hydrographic basins (Peyrard et al., 2016). In addition to monitoring accurately, using this kind of equipment when associated with a reed switch and datalogger allows automation and better detailing of data collection, such as identifying the start, end, and peak of the flow (Corona et al., 2013; Zabret et al., 2018).

5. Conclusions

A tipping bucket flow meter is a potential instrument in in-situ monitoring. However, its inherent errors may limit and create doubts about its data reliability. Thus, in this paper, we performed static and dynamic calibration on four large TBs, applied different regression curves and investigated the error sources in order to minimize them. Through static calibration, we found out that the equipment had a volumetric capacity of 11.63 mL (TB1), 64.16 mL (TB2), 139.86 mL (TB3) and 660.95 mL (TB4). Afterwards, TBs were tested under different flow rates (dynamic calibration) and time intervals. Considering a 30-minute time interval, an underestimation of flows at different levels was identified according to the size of the cavity: TB1 (3.31%), TB2 (5.75%), TB3 (9.33%) and TB4 (13.57%).

We discovered a high underestimated error at low flow rates, indicating that the best operating range of the equipment is under medium flow rates. Even not dimensioned to operate at high intensities, the equipment was tested in the laboratory under different low and high flow intensities and had a satisfactory performance.

After performing the dynamic tests, four calibration equations were tested: linear, potential, T vs. $1/Q$ and quadratic. Among the alternatives, linear regression showed the best correlation (above 99%) with the monitored data. Using this method, the mean error will be reduced to -1.35% (TB1), 0.04% (TB2), 3.18% (TB3) and 3.73% (TB4).

Once the occurrence of systematic errors was verified, it was investigated how the different variables (tipping speed, tipping bucket volumetric capacity and time interval of data collection) influenced the errors. By plotting mean errors and tipping rates, a behavior pattern in the error curves was identified: Zone I at low tipping speeds and results in high percentage errors (underestimation); zone II at average tipping speeds, characterized by a decay of underestimation and thus, it is considered as the optimal range of operation; and zone III at high tipping speed, the percentage error re-rises. Investigating the second variable, we found that mean errors are directly influenced by the cavity volumetric capacity. The last variable, time interval of data collection, barely interfered in the data sampled. Finally, considering all three error sources, the cavity size is the most important one.

Throughout the research, we aimed to minimize the errors inherent to the large tipping buckets and encourages various applications (steam, runoff, percolation, etc.), increasing the in-situ hydrological data collection, which is still very scarce, mainly in developing countries.

6. Data availability statement

The data that supports the findings of this study are available in the [supplementary material](#) of this article.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Appendix A. Supplementary material

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.catena.2021.105834>.

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