

ON THE RELATIONSHIP BETWEEN THE SOLUBILITY OF PROTEINS AND THE OSMOTIC SECOND VIRIAL COEFFICIENT

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Abstract - A relationship between the osmotic second virial coefficient of proteins in aqueous salt solutions, the solubility of proteins in these solutions and the salt concentration is presented. The model developed considers that the solid-liquid equilibrium is established with neutral protein molecules and that the relationship between the protein solubility and the salt concentration follows Cohn's equation. The validity of the model is restricted to the salting-out region of the phase diagrams, which is the situation of greater practical importance. The resulting equations were successfully applied to systems containing lysozyme and ovalbumin.

Keywords: Thermodynamic modeling; Protein; Osmotic second virial coefficient; Solubility; Salt.

INTRODUCTION

The precipitation and the crystallization of proteins out of an aqueous solution are unit operations widely employed in biotechnological processes. The most important phenomenon involved in these unit operations is the protein solid-liquid equilibrium, the main parameter of which is the protein solubility, viz., the concentration of a protein in a given aqueous solution (at constant temperature and pressure) that is in equilibrium with the solid phase. The design and the correct operation of such processes require the knowledge of protein solubility, as well as of physical-chemical properties such as the protein isoelectric point and hydrophobicity.

Another parameter of crucial importance in this kind of process is the osmotic second virial coefficient. This fact was first observed by George *et al.* (1997), who determined that the crystallization of proteins occurs within a range of values of the osmotic second virial coefficient. Negative and large

values (in absolute value) are related to strongly attractive intermolecular forces, which result in amorphous precipitation (Prausnitz, 2003). Theoretical models for the potential of the mean force (Lima *et al.*, 2009) and of equations of state (Mollerup and Breil, 2009ab) have recently been proposed for calculating the value of this coefficient.

There are many well-established methods for the experimental determination of the osmotic second virial coefficient of proteins in solution: membrane osmometry, low-angle laser light-scattering, cloud-point measurements and fluorescence-anisotropy (Prausnitz, 2003), self-interaction chromatography (Tessier *et al.*, 2002) and sedimentation equilibrium (Behlke and Ristau, 1999). However, the interpretation of the experimental data may involve subtle analyses, and the results from different techniques may not be interchangeable (Winzor *et al.*, 2007). Moreover, there are few available data for protein virial coefficients in the literature, especially considering the huge number of proteins of industrial

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interest and the multitude of conditions occurring in industrial processes.

Theoretical relations between the osmotic second virial coefficient and protein solubility were developed by Guo *et al.* (1999), Haas *et al.* (1999) and Ruppert *et al.* (2001). Guo *et al.* (1999) developed an expression wherein this relationship depends on the difference between the chemical potential in the standard state in the liquid phase and the chemical potential in the crystal lattice; the relationship was applied to calculate the chemical potential difference for several pairs of solubility and osmotic second virial coefficients. Haas *et al.* (1999) developed a different relation from the definition of the second virial coefficient as given by statistical thermodynamics. These authors considered the anisotropy of the interaction of non-spherical molecules and applied either a square well or the Yukawa potential to hypothetical systems. The work by Ruppert *et al.* (2001) assumed the validity of Henry's law and presented a theoretical proposal to convert the experimental osmotic second virial coefficient into the corresponding osmotic second virial coefficient in the limit of McMillan-Mayer. These authors applied this relation to systems containing lysozyme and ovalbumin.

In this context, it is worth mentioning the work by Allahyarov *et al.* (2002), who calculated values of the osmotic second virial coefficient as a function of salt concentration for hypothetical protein solutions through molecular dynamics and concluded that the dependence between those parameters is not monotonic like predicted by DLVO theory. In addition to these theoretical models, some empirical equations have been recently proposed in literature (Mehta *et al.*, 2012).

A relationship between protein solubility and the osmotic second virial coefficient is presented herein. This relationship is entirely based on classical thermodynamics and entails the validity of Cohn's equation (Cohn, 1925), which restricts the development to the region of phase diagrams wherein an increase of the salt concentration results in a decrease in protein solubility (i.e., the salting-out region). This situation is the most important one from the point of view of industrial applications. The methodology developed is applied to the modeling of aqueous solutions of lysozyme and ovalbumin.

THEORETICAL FRAMEWORK

A relationship between the protein solubility and the solution pH was presented in a previous work (Franco and Pessôa Filho, 2011). It was shown that,

for the modeling of the solid-liquid equilibrium of proteins, it is important to consider all protein ionization states in the thermodynamic description. The same hypothesis is made here: the solid-liquid equilibrium is established only between electrically neutral protein molecules in solution, since the solid phase contains only electrically neutral protein molecules. As observed by Moretti *et al.* (2000) and Watanabe *et al.* (2009), the solid phase may contain salt and water in addition to protein molecules; however, the salt ions are bound in such a manner to certain residues of the protein chain that the salt-water-protein complex behaves as a single electrically neutral compound.

Using the molality scale, the chemical potential of a given compound *j* in solution can be expressed as:

$$\mu_j^L(T, m) = \mu_j^*(T, m^*) + RT \ln \frac{m_j}{m_j^*} + 2RT \sum_i B_{ji} m_i \quad (1)$$

where m^* is the molality in the standard state, and B_{ji} is the osmotic second virial coefficient related to species *i* and *j*. The summation in this equation is carried out over all solutes. Considering that protein molecules in different ionization states constitute different species, but that the second virial coefficient is independent of the ionization state, one gets for the neutral molecules in solution:

$$\begin{aligned} \mu_0^L(T, m_0) = & \mu_0^*(T, m^*) + RT \ln \frac{m_0}{m_0^*} \\ & + 2RTB \sum_i m_i = \mu_0^*(m^*) \\ & + RT \ln \frac{m_0}{m_0^*} + 2RTBS \end{aligned} \quad (2)$$

where *S* is the protein solubility (i.e., the summation of the concentration of all protein molecules irrespective of their net charge) expressed on the molality scale.

Taking the partial derivative of the above expression in relation to the salt molality in the liquid phase, and considering that the temperature is constant:

$$\begin{aligned} \frac{\partial \mu_0^L(m_0)}{\partial m_{\text{salt}}} = & \frac{\partial \mu_0^*(m^*)}{\partial m_{\text{salt}}} + RT \frac{\partial \ln(m_0)}{\partial m_{\text{salt}}} \\ & + 2RTB \frac{\partial S}{\partial m_{\text{salt}}} + 2RTS \frac{\partial B}{\partial m_{\text{salt}}} \end{aligned} \quad (3)$$

in which m_0 is the molality of neutral protein molecules in the liquid phase, which is calculated through the product of the fraction of electrically neutral protein molecules in the liquid phase and the solubility (S) of the protein (Franco and Pessôa Filho, 2011):

$$m_0 = \phi_0 \cdot S \quad (4)$$

where ϕ_0 is the fraction of neutral molecules. Substituting Equation (4) into Equation (3) and performing some algebraic manipulation, it can be shown that:

$$\begin{aligned} \frac{1}{SB} \frac{\partial \mu_0^*(m^*)}{\partial m_{\text{salt}}} + \frac{RT}{SB} \left(\frac{\partial \ln \phi_0}{\partial m_{\text{salt}}} + \frac{\partial \ln S}{\partial m_{\text{salt}}} \right) \\ + 2RT \left(\frac{\partial \ln B}{\partial m_{\text{salt}}} + \frac{\partial \ln S}{\partial m_{\text{salt}}} \right) = \frac{1}{SB} \frac{\partial \mu_0^L(m)}{\partial m_{\text{salt}}} \end{aligned} \quad (5)$$

Along the solubility curve, the chemical potential of the protein in the solid phase is constant, as it does not depend on the liquid phase composition. Nonetheless, there is evidence that there may be solid phase transitions along the solubility curves (Watanabe *et al.*, 2009); such transitions are discrete, so that, within a given region of the phase diagram, the protein chemical potential in the solid phase must be constant. Hence, the criterion for solid-liquid phase equilibrium is:

$$\mu_0^L(T, m_0) = \mu_0^S(T) \quad (6)$$

which means that, at constant temperature:

$$\frac{\partial \mu_0^L(T, m_0)}{\partial m_{\text{salt}}} = 0 \quad (7)$$

Equation (5) can thus be written as:

$$\begin{aligned} \frac{1}{SB} \frac{\partial \mu_0^*(m^*)}{\partial m_{\text{salt}}} + \frac{RT}{SB} \left(\frac{\partial \ln \phi_0}{\partial m_{\text{salt}}} + \frac{\partial \ln S}{\partial m_{\text{salt}}} \right) \\ + 2RT \left(\frac{\partial \ln B}{\partial m_{\text{salt}}} + \frac{\partial \ln S}{\partial m_{\text{salt}}} \right) = 0 \end{aligned} \quad (8)$$

This equation is a theoretical relationship connecting the osmotic second virial coefficient, the protein solubility in the liquid phase and the salt

molality in the liquid phase. It can be used if one previously establishes how the reference chemical potential varies with salt molality and how to calculate the fraction of electrically neutral protein molecules.

Cohn's Equation

The so-called Cohn's equation (Cohn, 1925) is an empirical equation that correlates the protein solubility and the salt molality in the salting-out region. Due to its remarkable ability to describe several systems with few parameters, this equation has gained much notoriety and is extensively used to model protein solubility data in the study of unit operations based on protein precipitation. It can be written as (Cohn, 1925):

$$\ln S = \beta - K_s m_{\text{salt}} \quad (9)$$

It should be noted that, theoretically, the value of K_s does not depend on the solution pH. If Cohn's equation is valid, the partial derivative of the natural logarithm of the protein solubility in relation to the salt molality, which appears in Equation (8), can be written simply as:

$$\frac{\partial \ln S}{\partial m_{\text{salt}}} = -K_s \quad (10)$$

Although Cohn's equation is intrinsically empirical, Melander and Horváth (1977) offered a theoretical explanation for the form of Cohn's equation that provided an interpretative formulation of the parameters of this equation. This explanation can also be used to elucidate the variation of the reference chemical potential in Equation (8), as will be seen in the next section.

Reference Chemical Potential

According to Sinanoğlu and Abdunur (1965) and Melander e Horváth (1977), the difference between the chemical potential of a protein molecule in a hypothetical gas phase and the chemical potential of the same protein molecule in solution can be written as:

$$\Delta \mu^* = \Delta \mu_{\text{cav}} + \Delta \mu_{\text{elet}} + \Delta \mu_{\text{vdW}} + RT \ln \left(\frac{RT}{pV} \right) \quad (11)$$

where $\Delta \mu^*$ is the chemical potential for transfer of

the protein molecule from the hypothetical gas phase into the solution, $\Delta\mu_{\text{cav}}$ is the variation of chemical potential involved in the formation of a cavity in the solvent in which to insert the solute molecule, $\Delta\mu_{\text{elet}}$ is the electrostatic contribution to the chemical potential, $\Delta\mu_{\text{vdW}}$ is the variation of the chemical potential due to the attractive (van der Waals type) interactions between the solvent and the solute. The last term of Equation (11) is due to the change in the free volume.

When only the salt concentration in the liquid phase changes (and there is no significant change in the interactions between the protein molecule and the salt ions), one can assume that the energy of the transfer process is affected only by changes in $\Delta\mu_{\text{cav}}$ and $\Delta\mu_{\text{elet}}$. Since the other terms are kept unchanged with the variation of the salt concentration, it is sufficient to evaluate these two terms. Following the approach proposed by Melander and Horváth (1977), one can write for $\Delta\mu_{\text{cav}}$:

$$\Delta\mu_{\text{cav}} = \left[N_A A + 4.8 N_A^{1/3} (\kappa^e - 1) V^{2/3} \right] \gamma \quad (12)$$

in which N_A is the Avogadro's number, A is the molecular surface area of the solute, κ^e corrects the macroscopic surface tension of the solvent to molecular dimensions, V is the molar volume and γ is the solvent surface tension. Considering that the surface tension is a linear function of the salt molality (Melander and Horváth, 1977):

$$\gamma = \gamma^0 + \sigma m_{\text{salt}} \quad (13)$$

where γ^0 is the surface tension of pure water and σ is the molal surface tension increment.

For the electrostatic term, one can combine the Debye-Hückel theory, which is limited to small values of the ionic strength, with the Kirkwood model for the protein dipole, which is valid at higher ionic strengths. Thus, one can write:

$$\Delta\mu_{\text{elet}} = A_{\text{DH}} - \frac{B_{\text{DH}} \sqrt{m_{\text{salt}}}}{1 + C_{\text{DH}} \sqrt{m_{\text{salt}}}} - D_K \mu_d m_{\text{salt}} \quad (14)$$

On the other hand, assuming a reference state at a certain salt molality m_1 , and another reference state with an equilibrium salt molality m_2 , the difference between the chemical potential of these states is equal to the difference between the chemical

potentials for transfer:

$$\mu^{2*} - \mu^{1*} = \Delta\mu^{2*} - \Delta\mu^{1*} = (\Delta\mu_{\text{cav}} + \Delta\mu_{\text{elet}})_2 - (\Delta\mu_{\text{cav}} + \Delta\mu_{\text{elet}})_1 \quad (15)$$

Hence, one can write:

$$\frac{\partial \mu^*}{\partial m_{\text{salt}}} = \frac{\partial \Delta\mu_{\text{cav}}}{\partial m_{\text{salt}}} + \frac{\partial \Delta\mu_{\text{elet}}}{\partial m_{\text{salt}}} \quad (16)$$

In the salting-out region, the salt molalities are sufficiently high to consider the following approximation, valid for the partial derivative of $\Delta\mu_{\text{elet}}$ in relation to the salt molality through Equation (14):

$$C_{\text{DH}} \sqrt{m_{\text{salt}}} \gg 1 \Rightarrow \frac{\partial \Delta\mu_{\text{elet}}}{\partial m_{\text{salt}}} \approx -D_K \mu_d = -RT\Lambda \quad (17)$$

Following Melander and Horváth (1977), one defines Λ as a salting-in coefficient related to the electrostatic interactions. From Equation (12), one can write:

$$\frac{\partial \Delta\mu_{\text{cav}}}{\partial m_{\text{salt}}} = \left[N_A A + 4.8 N_A^{1/3} (\kappa^e - 1) V^{2/3} \right] \sigma = RT\Omega\sigma \quad (18)$$

in which $\Omega\sigma$ is the salting-out coefficient related to the hydrophobic interactions, also defined by Melander and Horváth (1977).

Therefore, the variation of the reference chemical potential of the protein molecule in the liquid phase in relation to the salt molality is given by:

$$\frac{\partial \mu^*}{\partial m_{\text{salt}}} = RTK_s \quad (19)$$

where K_s is the salting-out constant, defined by:

$$K_s = \Omega\sigma - \Lambda \quad (20)$$

which is precisely the same parameter that appears in Cohn's equation, i.e., Equation (9).

Proposed Model

Substituting Equations (10) and (19) into Equation (8), one can write:

$$\frac{1}{SB} \frac{\partial \ln \phi_0}{\partial m_{\text{salt}}} + 2 \left(\frac{\partial \ln B}{\partial m_{\text{salt}}} + \frac{\partial \ln S}{\partial m_{\text{salt}}} \right) = 0 \quad (21)$$

This equation is a general one that relates the osmotic second virial coefficient (B), the protein solubility (S) and the salt molality (m_{salt}) in the salting-out region. The fraction of the electrically neutral protein molecules (ϕ_0) is a function of the salt molality, the pH, the temperature, the pK_A values (Franco and Pessôa Filho, 2011) and the constants of the chemical equilibrium between the salt ions and the polar residues of the protein chain. Although the description of this fraction is not trivial, given that it depends upon salt ions, it can be assumed that, in the salting-out region, it is approximately constant. Thus:

$$\frac{\partial \ln \phi_0}{\partial m_{\text{salt}}} \approx 0 \quad (22)$$

and Equation (21) reduces to:

$$\frac{\partial \ln B}{\partial m_{\text{salt}}} + \frac{\partial \ln S}{\partial m_{\text{salt}}} = 0 \quad (23)$$

Alternatively, substituting for the value of the partial derivative of the solubility (S) using Equation (10) results in:

$$\frac{\partial \ln B}{\partial m_{\text{salt}}} = K_s \quad (24)$$

Integrating both equations between an appropriate reference state (identified by the asterisk) and the actual condition results in:

$$S = \frac{B^* S^*}{B} \quad (25)$$

$$\ln \left(\frac{B}{B^*} \right) = K_s (m_{\text{salt}} - m_{\text{salt}}^*) \quad (26)$$

Equation (25) is an expression that relates the protein solubility to the osmotic second virial coefficient at different salt concentrations. Equation (26) states that the relation between the natural logarithm of the osmotic second virial coefficient and the equilibrium salt molality is linear and its angular coefficient is the salting-out constant defined by Cohn's equation, Equation (9).

RESULTS AND DISCUSSION

Even though protein solubility data at different salt concentrations can be found for many proteins and salts, data for the second virial coefficient are rather scarce, and data for the solubility and the second virial coefficient in the same or comparable conditions are almost inexistent – mostly due to the fact that, at high salt concentrations, the protein solubility is usually low, which hinders the measurement of the osmotic second virial coefficient. Therefore, the application of Equation (25) and (26) will be restricted to data for lysozyme and ovalbumin, the only two proteins for which both kinds of data can be found in the literature.

Figure 1 shows the results of the application of Equation (9), or Cohn's equation, to lysozyme solubility data obtained by Watanabe *et al.* (2009). For this system, the value of K_s is $0.897 \text{ kg} \cdot \text{mol}^{-1}$; the agreement of Cohn's equation with the experimental data, in this case, is very good ($R^2 = 0.97$).

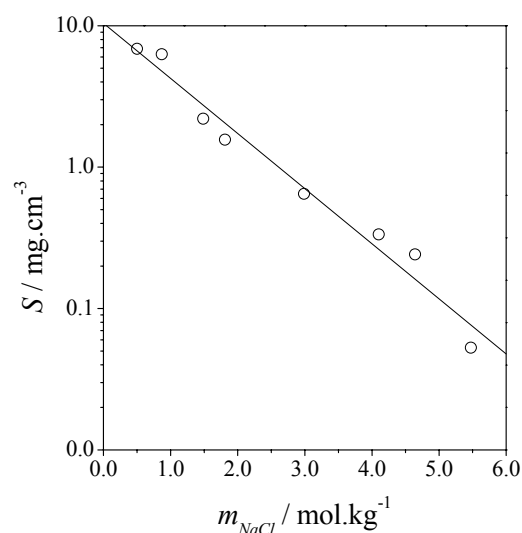


Figure 1: Solubility of hen egg white lysozyme as a function of sodium chloride molality. Experimental data (symbol): Watanabe *et al.* (2009). Modeling (continuous line): Cohn's equation.

Equation (26) was applied to a set of experimental data published by Curtis *et al.* (2002). In that work, values of the osmotic second virial coefficient at different values of sodium chloride molality were presented for solutions containing native lysozyme and the mutant lysozyme D101F, in which residue 101 is changed from aspartic acid (symbol D) to phenylalanine (symbol F). The values of the osmotic second virial coefficient were measured by light scattering. Figure 2 presents the

results of the application of Equation (26) to those systems. A value of $-10.0 \cdot 10^{-4} \text{ cm}^3 \cdot \text{mol} \cdot \text{g}^{-2}$ was arbitrarily assigned to B^* . One should note that, due to the form of Equation (26), changing the value of the reference B^* would result in different values of m_{salt}^* without affecting the model performance. The values of m_{salt}^* were $1.77 \text{ mol} \cdot \text{kg}^{-1}$ for native lysozyme and $0.83 \text{ mol} \cdot \text{kg}^{-1}$ for D101F lysozyme. The value of the salting-out constant, $0.897 \text{ kg} \cdot \text{mol}^{-1}$, obtained from solubility data, was employed for native lysozyme. The agreement in this case is remarkable ($R^2 = 0.89$) given that only a single parameter, m_{salt}^* , was adjusted. For the sake of comparison, the value calculated for D101F lysozyme is $1.93 \text{ kg} \cdot \text{mol}^{-1}$, which shows how sensitive this kind of data can be: the fact that the change of a single residue of the protein chain is responsible for such an increase in the value of K_s shows the relevance of the primary structure in the thermodynamic modeling of such systems. In this case, the value of R^2 was 0.91.

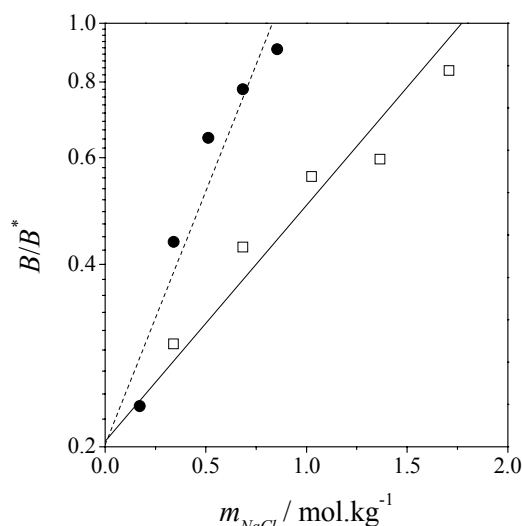


Figure 2: Values of the osmotic second virial coefficient at different sodium chloride molalities and pH = 4.5. Experimental data obtained by Curtis *et al.* (2002). Native lysozyme, model (continuous line), experimental data (open squares); lysozyme D101F, model (dotted line), experimental data (filled circles).

Equation (25) was also applied to systems containing lysozyme. Figure 3 shows the results and a comparison between the model proposed here and those proposed by Guo *et al.* (1999), Haas *et al.* (1999) and Ruppert *et al.* (2001). To compare the models, the relative root mean square deviation was used:

$$\text{RMSD} = 100 \sqrt{\frac{1}{N} \sum_{i=1}^N \left(\frac{S_i^{\text{exp}} - S_i^{\text{calc}}}{S_i^{\text{exp}}} \right)^2} \quad (27)$$

in which N is the number of experimental data. Table 1 shows the comparison between those models concerning the value of RMSD.

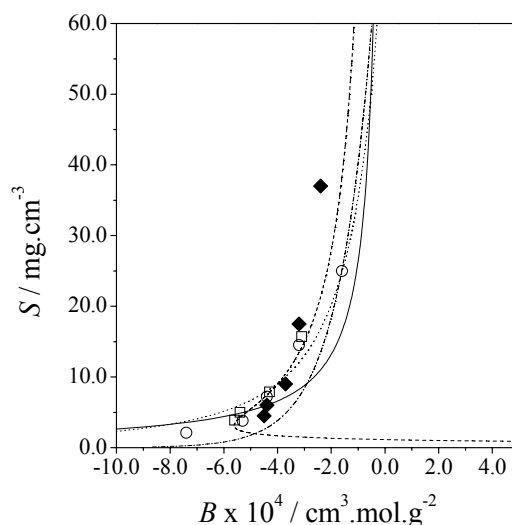


Figure 3: Values of lysozyme solubility as a function of the osmotic second virial coefficient. Experimental data from Gripon *et al.* (1997): lysozyme at 25 °C and pH = 4.2 with changes in the sodium chloride concentration (open circles); experimental data from Cacioppo and Pusey (1991): lysozyme at 18 °C and pH = 4.5 with changes in the ammonium chloride concentration (open squares); experimental data from Ries-Kautt and Ducruix (1989): lysozyme at 23 °C and pH = 7.8 with changes in the magnesium bromide concentration (filled diamonds). Modeling: the model of Haas *et al.* (1999) with $z = 4$ and $A = 0.01$ (dotted line); the empirical equation proposed by Mehta *et al.* (2012) with $A_{\text{cm1}} = 2.94 \cdot 10^{-4} \text{ cm}^3 \text{ mol g}^{-2}$ and $B_{\text{cm1}} = -0.4 \cdot 10^{-4} \text{ cm}^3 \text{ mg}^{-1}$ (dotted-dashed line); the model of Ruppert *et al.* (2001) with $A_c = 0.42$ and $K = 0.95$ (dashed line), and Equation (25) with $B^* = -4.4 \cdot 10^{-4} \text{ cm}^3 \cdot \text{mol} \cdot \text{g}^{-2}$ and $S^* = 6.0 \text{ mg cm}^{-3}$ (continuous line).

Table 1: Comparison between the values of the relative RMSD of systems containing lysozyme.

Model	RMSD
Proposed model – Equation (26)	39.0%
Model of Haas <i>et al.</i> (1999)	41.2%
Model of Ruppert <i>et al.</i> (2001)	28.2%
Empirical equation proposed by Mehta <i>et al.</i> (2012)	59.2%

While Figure 3 shows that all tested models can qualitatively represent the second virial coefficient, Table 1 shows that this agreement cannot be considered to be quantitative. A possible reason for this behavior is the scatter of the experimental data: a single curve with a single set of parameters would not be able to correlate all of the data quantitatively. Concerning the proposed model, it can be seen that the agreement with the experimental data is comparable to that of the other models. It must be observed, however, that the proposed model is simpler and requires fewer parameters than the other models.

It is necessary to stress that the validity of Equations (25) and (26) is restricted to the region of salting-out in the phase diagram of the protein of interest, i.e., the region wherein the values of the osmotic second virial coefficient are negative, since positive values of the osmotic second virial coefficient are not compatible with the precipitation phenomenon (Prausnitz, 2003). Figure 3 shows that, indeed, the more negative the osmotic second virial coefficient, the lower the value of the protein solubility. This behavior can be related to the physical meaning of the osmotic second virial coefficient: the more negative this parameter, the more attractive are the forces between the protein molecules that promote aggregation and lower the protein concentration in equilibrium in liquid phase.

Figure 4 shows the experimental data for ovalbumin solubility in ammonium sulfate solutions, along with the adjusted Cohn's equation for this set of experimental data (Judge *et al.*, 1996). The value of K_s obtained is $2.45 \text{ kg} \cdot \text{mol}^{-1}$ and, as can be seen, the agreement with Cohn's equation is excellent ($R^2 = 1.0$). In this case, the ionic strength was used instead of the molality: this choice does not change the results, as they are proportional. Using this value of K_s , it is possible to apply Equation (26) in a predictive way. Figure 5 shows the results for the prediction of osmotic second virial coefficient data by Mehta *et al.* (2012); in this case, the reference value of B^* was set to $-12.7 \cdot 10^{-4} \text{ cm}^3 \cdot \text{mol} \cdot \text{g}^{-2}$ (the largest absolute value of B in the experimental set) and the value of the reference ionic strength (I^*) was $4.2 \text{ mol} \cdot \text{kg}^{-1}$, which corresponds to a reference salt concentration (m_{salt}^*) of $1.4 \text{ mol} \cdot \text{kg}^{-1}$. Although the value of K_s was adjusted from experimental data at a slightly different pH value, the concordance between the model and the experimental data is excellent ($R^2 = 1.0$). Figure 6 shows the correlation between the osmotic second virial coefficient and ovalbumin solubility data reported by Demoruelle *et al.* (2002),

as well as the curves predicted by the model developed here (with the following reference parameters: $B^* = -0.5 \cdot 10^{-4} \text{ cm}^3 \cdot \text{mol} \cdot \text{g}^{-2}$ and $S^* = 46.4 \text{ mg} \cdot \text{cm}^{-3}$) and by the model of Haas *et al.* (1999). Both models describe this correlation qualitatively. The values of the RMSD, defined by Equation (27), were 37.3% for Equation (25) and 112.3% for the model of Haas *et al.* (1999) using the parameters adjusted by Demoruelle *et al.* (2002).

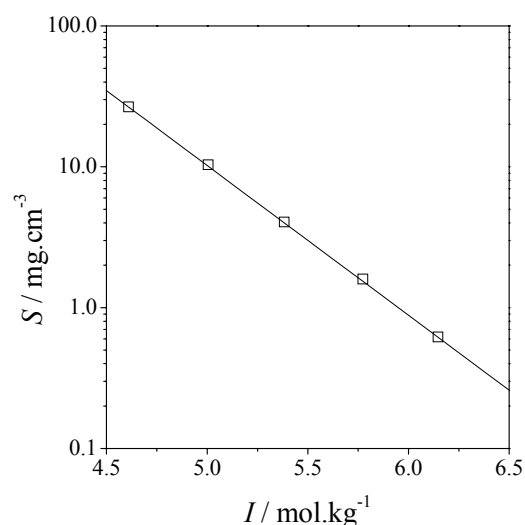


Figure 4: Ovalbumin solubility in ammonium sulfate solution at pH = 4.5. Experimental data (open squares) from Judge *et al.* (1996) and Cohn's equation (continuous line).

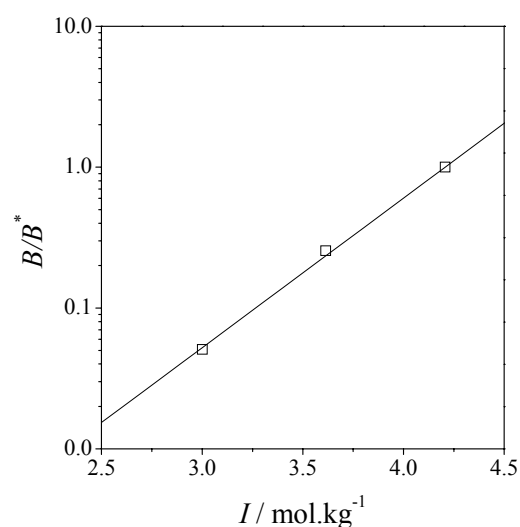


Figure 5: Osmotic second virial coefficient of ovalbumin in ammonium sulfate solutions at pH= 4.0. Experimental data (open squares) from Mehta *et al.* (2012) and Equation (24) with $K_s = 2.45 \text{ kg mol}^{-1}$ (continuous line).

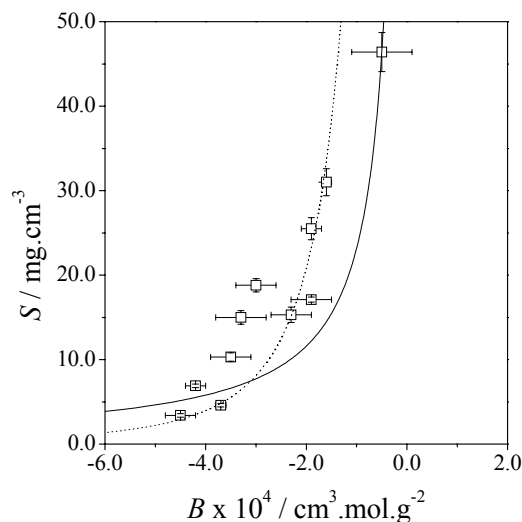


Figure 6: Values of ovalbumin solubility as a function of the osmotic second virial coefficient. Experimental data (open squares) from Demoruelle *et al.* (2002). Modeling: the model of Haas *et al.* (1999) with $z = 6$ and $A = 0.084$ (dotted line) and Equation (25) with $B^* = -0.5 \cdot 10^{-4} \text{ cm}^3 \cdot \text{mol} \cdot \text{g}^{-2}$ and $S^* = 46.6 \text{ mg cm}^{-3}$ (continuous line).

These results clearly show that the relationship established in Equations (25) and (26) can describe most of the available experimental data within the experimental uncertainty and is at least as accurate as other reported models. The relationship established between the osmotic second virial coefficient and the salting-out constant in Equation (26), unequivocally relates the capacity of a salt to induce the precipitation of a certain protein and its effect upon the solubility of this protein. This is important because, although second virial coefficients are difficult to determine at high salt concentrations due to the lower solubility of proteins, this is precisely the region of the phase diagram of greatest practical significance.

CONCLUSIONS

A relationship between the osmotic second virial coefficient and parameters of interest such as the protein solubility and the concentration of precipitating agents was developed from classical thermodynamic relations. The resulting model is valid in the salting-out region of phase diagrams. The model was successfully applied for the description of systems containing lysozyme and ovalbumin, employing data from different sources. The resulting equations of the model developed here

are simple, which makes them easy to implement in engineering calculations without loss of accuracy.

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NOMENCLATURE

Latin Letters

A	molecular surface area of the solute	m^2
A_{DH}	parameter of the Debye-Hückel equation	$\text{kg} \cdot \text{m}^2 \cdot \text{mol}^{-1} \cdot \text{s}^{-2}$
B	osmotic second virial coefficient	$\text{kg} \cdot \text{mol}^{-1}$ or $\text{m}^3 \cdot \text{mol} \cdot \text{kg}^{-2}$
B_{DH}	parameter of the Debye-Hückel equation	$\text{kg}^{3/2} \cdot \text{m}^2 \cdot \text{mol}^{-3/2} \cdot \text{s}^{-2}$
C_{DH}	parameter of the Debye-Hückel equation	$\text{kg}^{1/2} \cdot \text{mol}^{-1/2}$
D_K	Parameter of the Kirkwood equation	$\text{kg}^2 \cdot \text{m} \cdot \text{C}^{-1} \cdot \text{mol}^{-2} \cdot \text{s}^{-2}$
I	ionic strength	$\text{mol} \cdot \text{kg}^{-1}$
K_s	salting-out constant	$\text{kg} \cdot \text{mol}^{-1}$
m_i^*	molality of compound i	$\text{mol} \cdot \text{kg}^{-1}$
m_i	molality of compound j in the reference state	$\text{mol} \cdot \text{kg}^{-1}$
m_0	molality of the electrically neutral protein molecules	$\text{mol} \cdot \text{kg}^{-1}$
m_{salt}	salt molality	$\text{mol} \cdot \text{kg}^{-1}$
N	number of experimental data	
N_A	Avogadro's number	mol^{-1}
R	gas constant	$\text{kg} \cdot \text{m}^2 \cdot \text{mol}^{-1} \cdot \text{K}^{-1} \cdot \text{s}^{-2}$
S	solubility	$\text{mol} \cdot \text{kg}^{-1}$
T	temperature	K

Greek Letters

β	parameter in Cohn's equation	
γ	solvent surface tension	$\text{kg} \cdot \text{s}^{-2}$
γ^0	pure water surface tension	$\text{kg} \cdot \text{s}^{-2}$
κ^e	term that corrects the macroscopic surface tension of the solvent to molecular dimensions	$\text{mol}^{-2/3}$

Λ	salting-in coefficient	$\text{kg}\cdot\text{mol}^{-1}$
μ_d	electric dipole moment	$\text{C}\cdot\text{m}$
μ_j	chemical potential of compound j	$\text{J}\cdot\text{mol}^{-1}$
μ_j^L	chemical potential of compound j in the liquid phase	$\text{J}\cdot\text{mol}^{-1}$
μ_j^S	chemical potential of compound j in the solid phase	$\text{J}\cdot\text{mol}^{-1}$
μ_j^*	chemical potential of compound j in the reference state	$\text{J}\cdot\text{mol}^{-1}$
$\Delta\mu^*$	transfer chemical potential of a protein molecule from the hypothetical gas phase to solution	$\text{J}\cdot\text{mol}^{-1}$
$\Delta\mu_{\text{cav}}$	variation of the chemical potential due to the formation of a cavity in which to insert the molecule into the solution	$\text{J}\cdot\text{mol}^{-1}$
$\Delta\mu_{\text{elet}}$	electrostatic contribution to the change of the chemical potential	$\text{J}\cdot\text{mol}^{-1}$
$\Delta\mu_{\text{vdW}}$	variation of the chemical potential due to the van der Waals attractive interactions for the solvent-solute pair	$\text{J}\cdot\text{mol}^{-1}$
σ	molal surface tension increment	$\text{kg}^2\cdot\text{mol}^{-1}\cdot\text{s}^{-2}$
ϕ_0	fraction of electrically neutral protein molecules	
Ω	ratio between the salting-out coefficient and the molal surface tension increment	$\text{s}^2\cdot\text{kg}^{-1}$

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